



TSB-322

Toyota GR Performance Clutch Preparation and Install

This section only applies when re-using the factory fitted dual mass flywheel (DMF).

1. Carefully inspect the flywheel for obvious signs of wear. If significant taper or burn marks are present, it is advised to replace the flywheel.
2. Roughen up the surface of the flywheel with coarse emery paper. This will assist in removing any old friction material and assist the bedding in process for the new friction material.

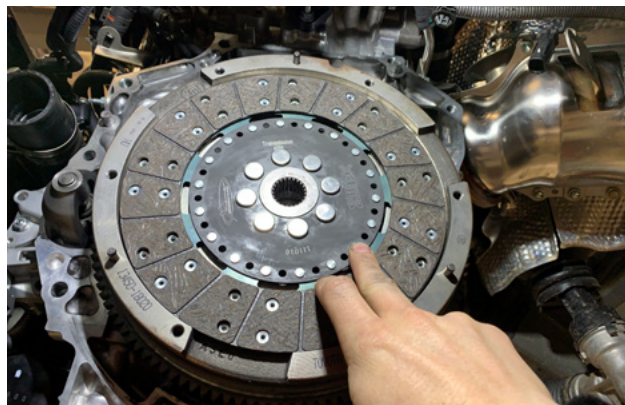


This section applies to all fitments of dual mass flywheel (DMF).

3. If any stickers are present, remove them as they can cause the pressure plate to sit uneven.



4. Clean the flywheel friction surface with brake cleaner to remove any contaminants.
5. When installing the friction disc, it is important to note the orientation of the hub. The disc must be fitted such that the protruding side of the hub is facing towards the flywheel.



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