



CLUTCHTECH



TSB-300

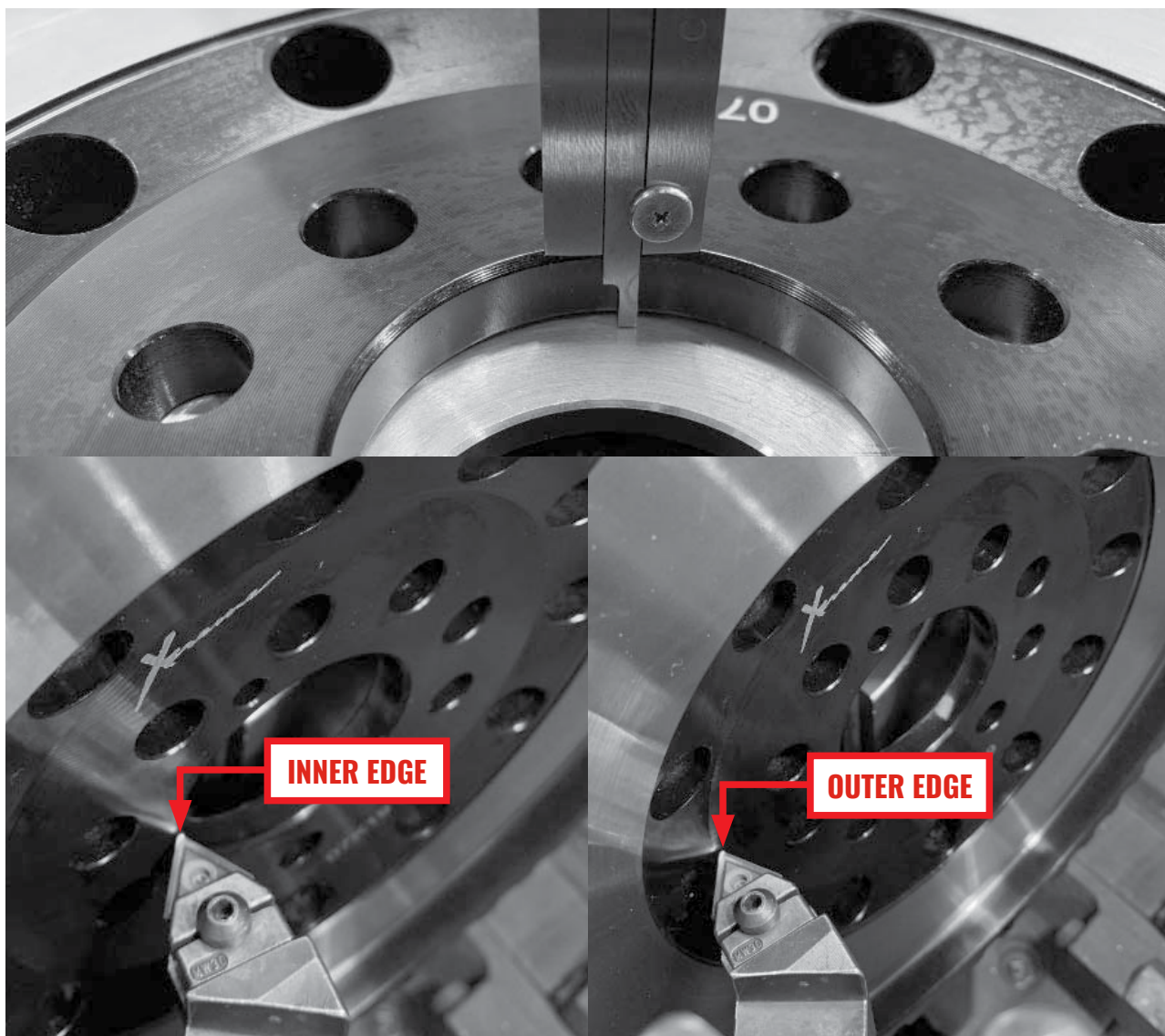
Focus RS MK2, Focus ST225 & Focus XR5 Turbo

Note when upgrading a 230mm/ 9" twin plate rigid clutch kit to a sprung Organic or Ceramic.

Earlier manufactured flywheels have a thicker flange thickness which reduces the flywheel bolt head clearance to the friction disc. In order to fit the sprung clutch, the flange thickness must be reduced from the original **9.5mm** thickness by 0.5mm (0.020") to **9mm**.

This process will need to be carefully machined in a lathe with the material being removed from the **transmission side** of the flywheel flange where the under head of the bolt mates.

Failure to machine this section of the flywheel could see interference between the flywheel bolt head and the springs on the friction disc.



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