## INSTALLATION INSTRUCTIONS

INST MAK MOD YEAR ENGI

MAKE: Toyota MODEL: Tundra YEAR: 2010 - 2020 ENGINE: V8-5.7L Cat-Back Exhaust 49-46008 (Polished Tip) 49-46008-B (Black Tip)

**Exhaust Tip** 49T35451-P12 (Polished Tip) 49T35451-B12 (Black Tip) **Muffler Assembly** Tailpipe Assembly 05-44330 05-44213 3" Band Clamp 05-41055 3" Band Clamp 05-41055 Mid-Pipe Assembly, Right 05-44329 3" Band Clamp 05-41055 Mid-Pipe Assembly, Left

Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

05-145466

- **Step 1: (Read Instructions prior to installation)** Remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Take caution not to damage the factory bolts and isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed
- **Step 2:** For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown
- **Step 3:** Install mid-pipes using factory bolts at flanges. Do not over tighten, now slip band clamps over the ends of the mid-pipes and slide the muffler assembly onto the mid-pipes and the factory isolation mounts.
- **Step 4:** Utilizing the factory isolation mounts now install the over-axle/tailpipe. Now tighten all of the band clamps from front to rear.
- **Step 5:** Start the vehicle and check for any leaks.
- **Step 6:** Double check all work and ensure everything is tight Congratulations, your system is now complete and full.
- **Step 7:** Installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.