

INSTALLATION INSTRUCTIONS

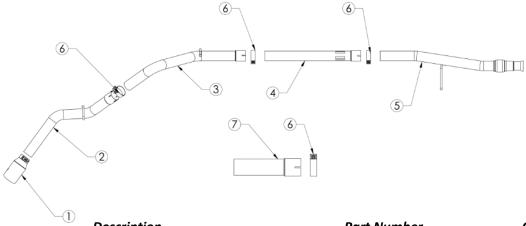
DPF-Back Exhaust

49-44128-P

49-44128-B

MAKE: GM Trucks
MODEL: 1500
YEAR: 2020-2021
ENGINE: L6-3.0L

Fits 147.4" and 157" Wheelbases



<u> Item</u>	Description	Part Number	Quantity
1	EXH Tip 3 in x 4-1/2 out x 9L Bolt on Black	49T30454-B093	1
1	EXH Tip 3 in x 4-1/2 out x 9L Bolt on	49T30454-P093	1
	Polished		
2	S/A Tail Pipe	05-244036	1
3	S/A Over-Axle	05-244035	1
4	S/A Mid Pipe	05-244033	1
5	Clamp, Band 3"	05-41055	4
6	S/A Extension Pipe	05-244034	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.

- 2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
- 3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
- 4. Secure the stock exhaust with jack/stands.

MAKE:

- 5. Remove the O.E. exhaust by loosening the O.E. band clamp behind the DPF. Then undo all the O.E. isolation mounts and remove O.E. exhaust.
- 6. Using a flat head screwdriver undo the locking tab on the O.E. band clamp and remove from the O.E, exhaust
- 7. Install the O.E. band clamp on the aFe POWER Front Pipe. Now install the front pipe onto the DPF and slide the hanger into the O.E isolation mount.
- 8. For the CC/LB Install the extension pipe and provided 3" band clamp. For the CC/SB and the extension pipe is not needed.
- 9. Install the Intercooled Pipe using the provided 3" band clamp.
- 10. Install the Over-Axle Pipe using the provided 3" band clamp.
- 11. Install the Tail Pipe using the provided 3" band clamp.
- 12. Install the Tip using the Provided 3" band clamp
- 13. Adjust the Tip to desired position and tighten all components
- 14. Ensure that all the components of the AFE POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
- 15. Start from the front of the AFE POWER exhaust system and evenly tighten all clamps and fasteners.
- 16. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
- 17. Remove vehicle from jacks stands.
- 18. It is recommended to re-tighten all clamps and hardware after 50-100 miles.

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Updated: January, 2021