



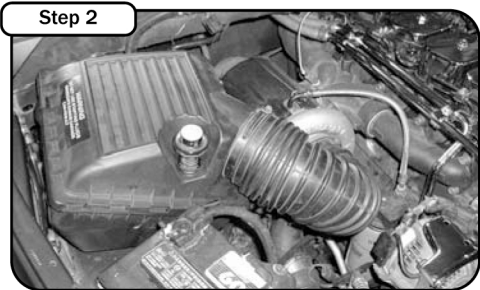
P.O. Box 1719
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 aFepower.com

Intake Kit Installation Instructions: 1994-2002 Dodge Ram Cummins L6-5.9L (td) Stage 2

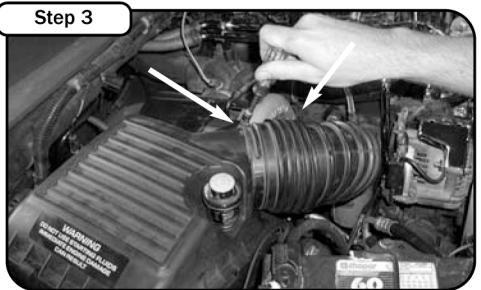
Kit Part #	54/75-10073		Tools Required:	Part List:
Make:	Dodge		5/16" nut driver	1 Air filter (<i>Pro-5R</i> ™ 24-91002 or <i>Pro-GUARD 7</i> ™ 72-90010)
Model	Year	Engine	Medium flat head screwdriver	1 Housing
Ram 2500	'94- '02	L6-5.9L (td)		1 Tube, rotomold
Ram 3500	'94- '02	L6-5.9L (td)		1 Coupler, straight 4-1/2" x 2-1/2"
				1 Coupler, high temp 4" x 2-1/2"
				2 Clamp, #072
				2 Clamp, #064
				1 3/4" trim seal @ 34"L



Complete kit components



Complete stock intake.



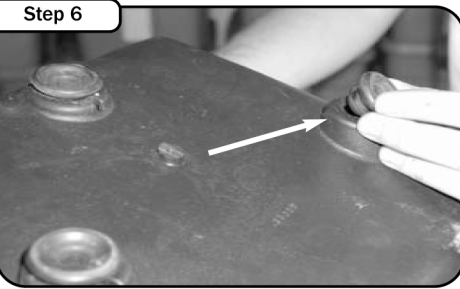
With 5/16" nut driver, loosen the two clamps on the OE intake tube and remove.



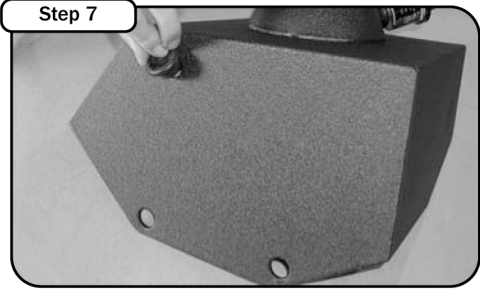
Release the 4 clips holding in upper OE air box and remove. (Remove filter minder and grommet from air box and set aside for later install)



Carefully grab and pull out OE air box from vehicle.



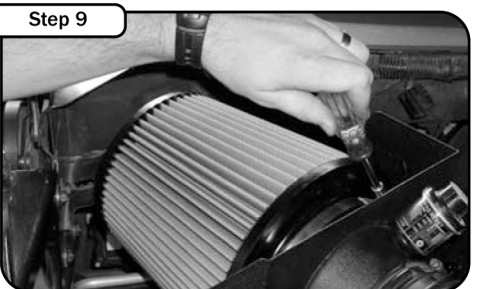
Remove the three (3) OE rubber mounts from OE air box.



Re-install the rubber mounts to new housing. Also re-install the filter minder w/grommet from step 4 to new housing.



Install new housing into vehicle to OE position. Install 3/4" trim seal to housing.



Install air filter into housing. Tighten clamp with 5/16" nut driver.



Place clamps and couplers provided onto new tube. (4 -1/2" coupler at filter side and 4" high temp at turbo side)



Install new tube and tighten using 5/16" nut driver.



Your installation is now complete. Check all clamps and connections. Periodically check all clamps and hoses. Thank you for choosing aFe!

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil or aFe P/N: 90-50000 gold oil aerosol, or aFe P/N: 90-50500 gold squeeze oil).
 Filter Replacement: *Pro-5R*™ 24-91002 (black w/blue media) or 72-90010 *Pro-GUARD 7*™ (black w/gold media).